Cir-clips for Needle Roller Bearings

Features

IKO Cir-clips for Needle Roller Bearings have been specially designed for needle roller bearings on which, in many cases, generally available Cir-clips cannot be used. They have a low sectional height and are very rigid. They are made of spring steel.
There are Cir-clips for shafts and for bores, and they are used for positioning to prevent bearing movement in the axial direction.

Types

Cir-clips for Needle Roller Bearings are available as shown in Table. 1.

Table 1 Type of Cir-clip

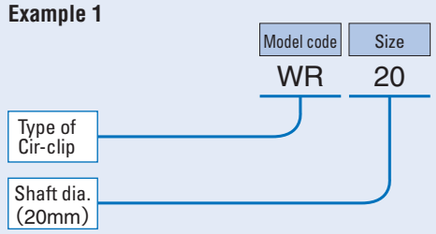
Type	For shaft	For bore
Shape		
Model code	WR	AR

Identification number

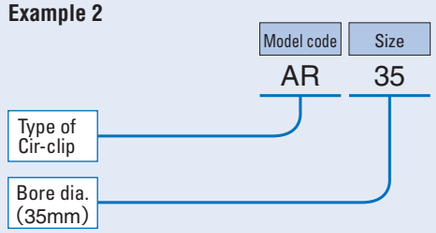
The identification number of Cir-clips consists of a model code and a size as shown below.

Examples of identification number

Example 1



Example 2



Allowable Rotational Speed

Cir-clips for Needle Roller Bearings are fixed in the groove with a certain amount of pressure on the bottom of the groove. In the case of Cir-clips for shaft WR type, the centrifugal force causes a decrease in the gripping pressure. Therefore, when using them at high rotational speeds, it is necessary to first check the allowable rotational speed shown in Fig.1.

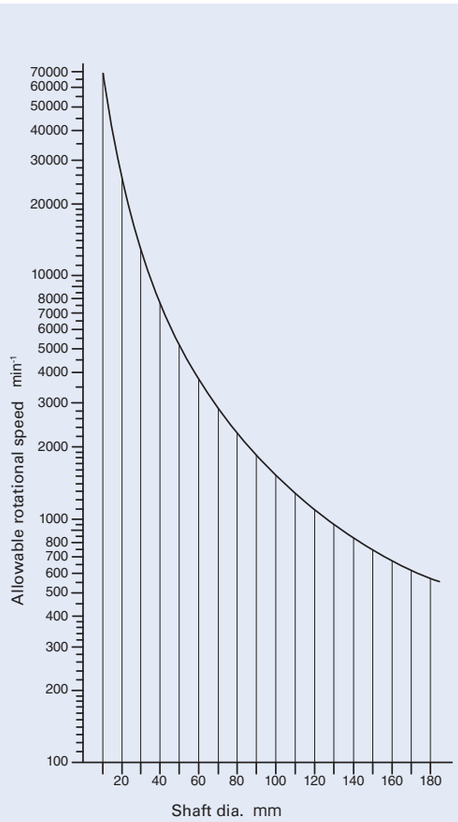


Fig.1 Allowable rotational speed

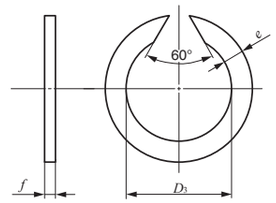
Mounting

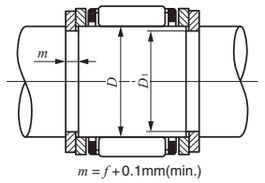
The mounting dimensions for Cir-clips for Needle Roller Bearings are shown in the dimension table.
When using these Cir-clips to restrict the movement of the needle roller cage in the axial direction, it is recommended that a spacer be used between the Cir-clip and the cage. Spacers are not required at low rotational speeds.
When it is difficult to reach Cir-clips with dismounting tools and disassembly is difficult, or when the frequency of dismounting is high, it is necessary to consider the use of a retaining ring (JIS B 2804), although they have a higher sectional height.

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

CIR-CLIPS FOR NEEDLE ROLLER BEARINGS

For Shaft





WR

Shaft dia. 4 — 390mm

Identification number	Boundary dimensions mm					
	Shaft dia. D	D_3 (Max.)	e	f	Groove dia. D_1	Tolerance
WR 4	4	3.7	0.8	0.5	3.8	0 −0.09
WR 5	5	4.7	1	0.5	4.8	
WR 6	6	5.6	1.1	0.7	5.7	
WR 7	7	6.5	1.2	0.7	6.7	
WR 8	8	7.4	1.3	1	7.6	
WR 9	9	8.4	1.3	1	8.6	
WR 10	10	9.4	1.3	1	9.6	
WR 11	11	10.2	1.3	1	10.5	0 −0.11
WR 12	12	11.2	1.3	1	11.5	
WR 13	13	12.1	1.3	1	12.5	
WR 14	14	13.1	1.5	1.2	13.5	
WR 15	15	14	1.75	1.2	14.4	
WR 16	16	15	1.75	1.2	15.4	
WR 17	17	16	1.75	1.2	16.4	
WR 18	18	17	1.75	1.2	17.4	
WR 19	19	17.9	1.75	1.2	18.4	0 −0.13
WR 20	20	18.7	1.75	1.2	19.2	
WR 21	21	19.7	1.75	1.2	20.2	
WR 22	22	20.7	1.75	1.2	21.2	
WR 23	23	21.7	1.75	1.2	22.2	
WR 24	24	22.5	1.75	1.2	23	
WR 25	25	23.5	1.75	1.2	24	
WR 26	26	24.5	1.75	1.2	25	
WR 28	28	26.5	2.3	1.5	27	
WR 29	29	27.5	2.3	1.5	28	
WR 30	30	28.5	2.3	1.5	29	0 −0.16
WR 32	32	30.2	2.3	1.5	30.8	
WR 35	35	33.2	2.3	1.5	33.8	
WR 36	36	34.2	2.3	1.5	34.8	
WR 37	37	35.2	2.3	1.5	35.8	
WR 38	38	36.2	2.3	1.5	36.8	
WR 40	40	37.8	2.3	1.5	38.5	

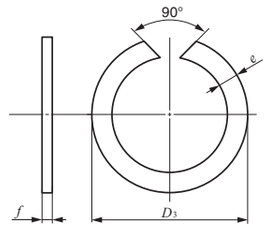
Identification number	Boundary dimensions mm					
	Shaft dia. D	D_3 (Max.)	e	f	Groove dia. D_1	Tolerance
WR 42	42	39.8	2.3	1.5	40.5	0 −0.16
WR 43	43	40.8	2.3	1.5	41.5	
WR 45	45	42.8	2.3	1.5	43.5	
WR 47	47	44.8	2.3	1.5	45.5	
WR 50	50	47.8	2.3	1.5	48.5	
WR 52	52	49.8	2.3	1.5	50.5	0 −0.19
WR 55	55	52.6	2.3	1.5	53.5	
WR 60	60	57.6	2.3	1.5	58.5	
WR 63	63	60.6	2.3	1.5	61.5	
WR 65	65	62.6	2.3	1.5	63.5	
WR 68	68	65.4	2.8	2	66.2	
WR 70	70	67.4	2.8	2	68.2	
WR 75	75	72.4	2.8	2	73.2	
WR 80	80	77.4	2.8	2	78.2	
WR 82	82	79.3	3.4	2.5	80.2	0 −0.22
WR 85	85	82	3.4	2.5	83	
WR 90	90	87	3.4	2.5	88	
WR 95	95	92	3.4	2.5	93	
WR 100	100	97	3.4	2.5	98	
WR 105	105	101.7	3.4	2.5	102.7	
WR 110	110	106.7	3.4	2.5	107.7	
WR 115	115	111.7	3.4	2.5	112.7	
WR 120	120	116.7	3.4	2.5	117.7	
WR 125	125	121.7	3.4	2.5	122.7	0 −0.25
WR 130	130	126.7	3.4	2.5	127.7	
WR 135	135	131.6	4	2.5	132.4	
WR 140	140	136.6	4	2.5	137.4	
WR 145	145	141.6	4	2.5	142.4	
WR 150	150	146.6	4	2.5	147.4	
WR 155	155	151.6	4	2.5	152.4	
WR 160	160	156.6	4	2.5	157.4	
WR 165	165	161.6	4	2.5	162.4	

Identification number	Boundary dimensions mm					
	Shaft dia. D	D_3 (Max.)	e	f	Groove dia. D_1	Tolerance
WR 170	170	166.6	4	2.5	167.4	0 −0.25
WR 175	175	171.6	4	2.5	172.4	
WR 180	180	175.6	5	3	177	
WR 185	185	180.6	5	3	182	0 −0.29
WR 190	190	185.6	5	3	187	
WR 195	195	190.6	5	3	192	
WR 200	200	195.6	5	3	197	
WR 210	210	205.6	5	3	207	
WR 220	220	215.6	5	3	217	
WR 230	230	225.6	5	3	227	
WR 240	240	235.6	5	3	237	
WR 260	260	253	7.5	4	255	0 −0.32
WR 265	265	258	7.5	4	260	
WR 270	270	263	7.5	4	265	
WR 280	280	273	7.5	4	275	
WR 285	285	278	7.5	4	280	
WR 300	300	293	7.5	4	295	
WR 305	305	298	7.5	4	300	
WR 320	320	313	7.5	4	315	
WR 330	330	323	7.5	4	325	0 −0.36
WR 340	340	333	7.5	4	335	
WR 350	350	343	7.5	4	345	
WR 360	360	353	7.5	4	355	
WR 370	370	363	7.5	4	365	
WR 390	390	383	7.5	4	385	

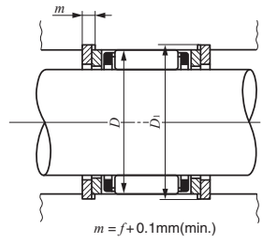
1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

CIR-CLIPS FOR NEEDLE ROLLER BEARINGS

For Bore



AR



$m = f + 0.1$mm(min.)

Bore dia. 7 — 440mm

Identification number	Boundary dimensions mm					
	Bore dia. D	D_3 (Min.)	e	f	Groove dia. D_1	Tolerance
AR 7	7	7.5	1	0.8	7.3	+0.09 0
AR 8	8	8.5	1	0.8	8.3	
AR 9	9	9.5	1.1	0.8	9.3	
AR 10	10	10.6	1.2	0.8	10.4	
AR 11	11	11.6	1.3	1	11.4	
AR 12	12	12.7	1.3	1	12.4	
AR 13	13	13.8	1.3	1	13.5	+0.11 0
AR 14	14	14.8	1.3	1	14.5	
AR 15	15	15.8	1.3	1	15.5	
AR 16	16	16.8	1.6	1.2	16.5	
AR 17	17	17.8	1.6	1.2	17.5	
AR 18	18	18.9	1.75	1.2	18.5	
AR 19	19	19.9	1.75	1.2	19.6	
AR 20	20	21	1.75	1.2	20.6	
AR 21	21	22	1.75	1.2	21.6	
AR 22	22	23	1.75	1.2	22.6	
AR 23	23	24	1.75	1.2	23.6	+0.13 0
AR 24	24	25.2	1.75	1.2	24.8	
AR 25	25	26.2	1.75	1.2	25.8	
AR 26	26	27.2	1.75	1.2	26.8	
AR 27	27	28.2	1.75	1.2	27.8	
AR 28	28	29.2	1.75	1.2	28.8	
AR 29	29	30.2	1.75	1.2	29.8	
AR 30	30	31.4	2.3	1.5	31	
AR 31	31	32.4	2.3	1.5	32	
AR 32	32	33.4	2.3	1.5	33	
AR 33	33	34.4	2.3	1.5	34	
AR 34	34	35.4	2.3	1.5	35	+0.16 0
AR 35	35	36.4	2.3	1.5	36	
AR 37	37	38.8	2.3	1.5	38.2	
AR 38	38	39.8	2.3	1.5	39.2	
AR 39	39	40.8	2.3	1.5	40.2	

Identification number	Boundary dimensions mm					
	Bore dia. D	D_3 (Min.)	e	f	Groove dia. D_1	Tolerance
AR 40	40	41.8	2.3	1.5	41.2	+0.16 0
AR 42	42	43.8	2.3	1.5	43.2	
AR 43	43	44.8	2.3	1.5	44.2	
AR 44	44	45.8	2.3	1.5	45.2	
AR 45	45	46.8	2.3	1.5	46.2	
AR 47	47	48.8	2.3	1.5	48.2	
AR 48	48	49.8	2.3	1.5	49.2	
AR 50	50	51.8	2.3	1.5	51.2	
AR 52	52	54.3	2.3	1.5	53.5	
AR 53	53	55.3	2.3	1.5	54.5	
AR 55	55	57.3	2.3	1.5	56.5	
AR 57	57	59.3	2.3	1.5	58.5	
AR 58	58	60.3	2.3	1.5	59.5	
AR 60	60	62.3	2.3	1.5	61.5	
AR 62	62	64.3	2.3	1.5	63.5	+0.19 0
AR 65	65	67.3	2.3	1.5	66.5	
AR 68	68	70.3	2.3	1.5	69.5	
AR 70	70	72.3	2.3	1.5	71.5	
AR 72	72	74.6	2.8	2	73.8	
AR 73	73	75.6	2.8	2	74.8	
AR 75	75	77.6	2.8	2	76.8	
AR 76	76	78.6	2.8	2	77.8	
AR 78	78	80.6	2.8	2	79.8	
AR 80	80	82.6	2.8	2	81.8	
AR 81	81	83.6	2.8	2	82.8	
AR 82	82	84.6	2.8	2	83.8	
AR 83	83	85.6	2.8	2	84.8	
AR 85	85	87.6	2.8	2	86.8	+0.22 0
AR 86	86	88.6	2.8	2	87.8	
AR 88	88	91	3.4	2.5	90	
AR 90	90	93	3.4	2.5	92	
AR 92	92	95	3.4	2.5	94	

Identification number	Boundary dimensions mm					
	Bore dia. D	D_3 (Min.)	e	f	Groove dia. D_1	Tolerance
AR 93	93	96	3.4	2.5	95	+0.22 0
AR 95	95	98	3.4	2.5	97	
AR 97	97	100	3.4	2.5	99	
AR 98	98	101	3.4	2.5	100	
AR 100	100	103	3.4	2.5	102	
AR 102	102	105.3	3.4	2.5	104.3	
AR 103	103	106.3	3.4	2.5	105.3	
AR 105	105	108.3	3.4	2.5	107.3	
AR 107	107	110.3	3.4	2.5	109.3	
AR 108	108	111.3	3.4	2.5	110.3	
AR 110	110	113.3	3.4	2.5	112.3	
AR 112	112	115.3	3.4	2.5	114.3	
AR 113	113	116.3	3.4	2.5	115.3	
AR 115	115	118.3	3.4	2.5	117.3	
AR 117	117	120.3	3.4	2.5	119.3	
AR 118	118	121.3	3.4	2.5	120.3	+0.25 0
AR 120	120	123.3	3.4	2.5	122.3	
AR 123	123	126.3	3.4	2.5	125.3	
AR 125	125	128.3	3.4	2.5	127.3	
AR 127	127	130.3	3.4	2.5	129.3	
AR 130	130	133.3	3.4	2.5	132.3	
AR 133	133	136.3	3.4	2.5	135.3	
AR 135	135	138.3	3.4	2.5	137.3	
AR 137	137	140.3	3.4	2.5	139.3	
AR 140	140	143.6	4	2.5	142.6	
AR 143	143	146.6	4	2.5	145.6	
AR 145	145	148.6	4	2.5	147.6	
AR 150	150	153.6	4	2.5	152.6	
AR 153	153	156.6	4	2.5	155.6	
AR 160	160	163.6	4	2.5	162.6	
AR 163	163	166.6	4	2.5	165.6	
AR 165	165	168.6	4	2.5	167.6	

Identification number	Boundary dimensions mm					
	Bore dia. D	D_3 (Min.)	e	f	Groove dia. D_1	Tolerance
AR 170	170	173.6	4	2.5	172.6	+0.25 0
AR 173	173	176.6	4	2.5	175.6	
AR 175	175	178.6	4	2.5	177.6	
AR 180	180	183.6	4	2.5	182.6	
AR 183	183	186.6	4	2.5	185.6	
AR 190	190	194.5	5	3	193	
AR 195	195	199.5	5	3	198	
AR 200	200	204.5	5	3	203	
AR 205	205	209.5	5	3	208	+0.29 0
AR 210	210	214.5	5	3	213	
AR 215	215	219.5	5	3	218	
AR 220	220	224.5	5	3	223	
AR 225	225	229.5	5	3	228	
AR 230	230	234.5	5	3	233	
AR 235	235	239.5	5	3	238	
AR 240	240	244.5	5	3	243	+0.32 0
AR 245	245	249.5	5	3	248	
AR 250	250	254.5	5	3	253	
AR 260	260	267	7.5	4	265	
AR 270	270	277	7.5	4	275	
AR 280	280	287	7.5	4	285	
AR 300	300	307	7.5	4	305	
AR 320	320	327	7.5	4	325	+0.36 0
AR 325	325	332	7.5	4	330	
AR 355	355	362	7.5	4	360	
AR 375	375	382	7.5	4	380	
AR 395	395	402	7.5	4	400	
AR 415	415	422	7.5	4	420	+0.4 0
AR 420	420	427	7.5	4	425	
AR 440	440	447	7.5	4	445	

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch